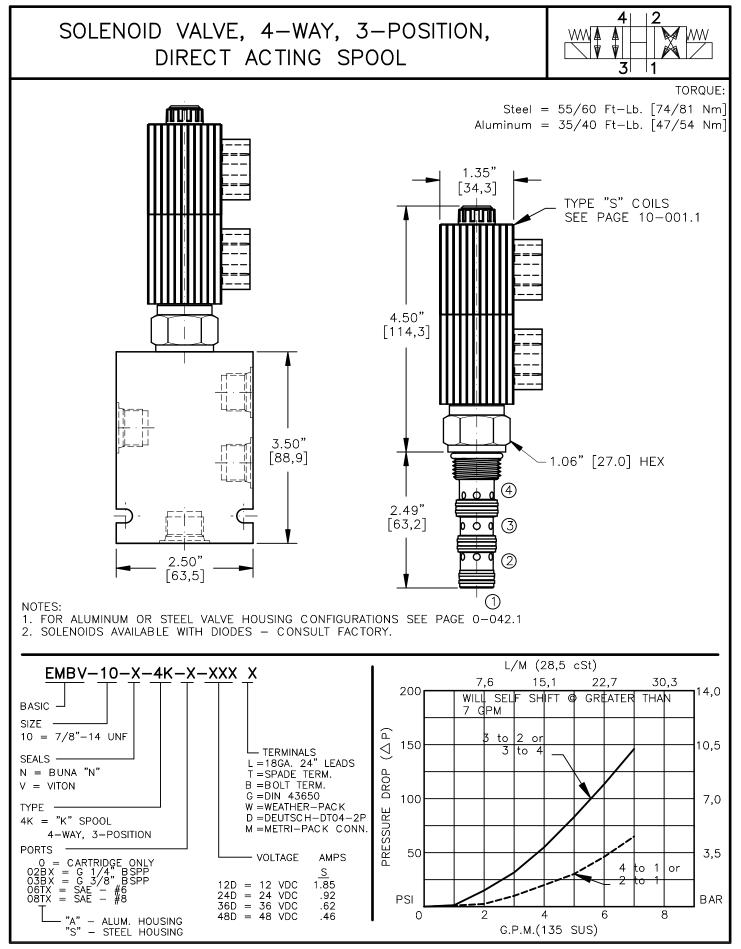
### EMBV-10-4K

### **BUCHER** hydraulics





# SOLENOID VALVE, 4-WAY, 3-POSITION, DIRECT ACTING SPOOL

#### **DESCRIPTION**

This unit is a FOUR-WAY, THREE POSITION, cartridge type, spool type, direct acting, screw in type, solenoid operated, double coil, bidirectional open center selector valve.

### **OPERATIONS**

At the initial position, this valve allows flow between thru all ports. When the upper solenoid coil is energized, the spool in this valve is shifted and allows flow between ports 1 and 2 and ports 3 and 4. When the lower solenoid coil is energized, the spool in this valve is shifted and allows flow between ports 1 and 4 and ports 2 and 3.

# FEATURES AND BENEFITS

Continuous-duty, very low heat rise & waterproof solenoid coils. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient, wet-armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

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#### SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar] FLOW: 6.0 GPM [22,7 1/m] max. (SEE PERFORMANCE CHART) INTERNAL LEAKAGE: 10 cu.in/min [164 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated. OIL TEMPERATURE: -40° to +175° F. [-40° to +80° C.] AMBIENT TEMPERATURE:  $-40^{\circ}$  to  $+122^{\circ}$  F.  $[-40^{\circ}$  to  $+50^{\circ}$  C.] Please consult factory for continuously energized or high ambient temperature application  $(>122^{\circ} F [50^{\circ}C])$ OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc. RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating. \* Pull-in: 50 ms \* Drop-Out: 50 ms SEAL KIT: SKN-1042 Buna "N' SKV-1042 Viton WEIGHT: 2.1 Ib [.95 kg] cartridge with coils only. VALVE CAVITY: #C1040, See Page 0-042.0.

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