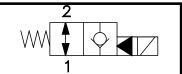
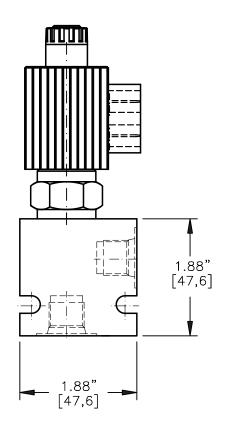


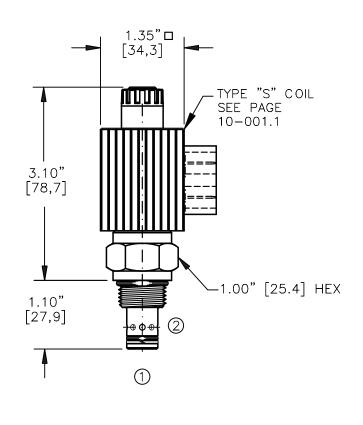
SOLENOID VALVE, NORMALLY OPEN. PILOT OPERATED, POPPET TYPE (2/2)



TORQUE:

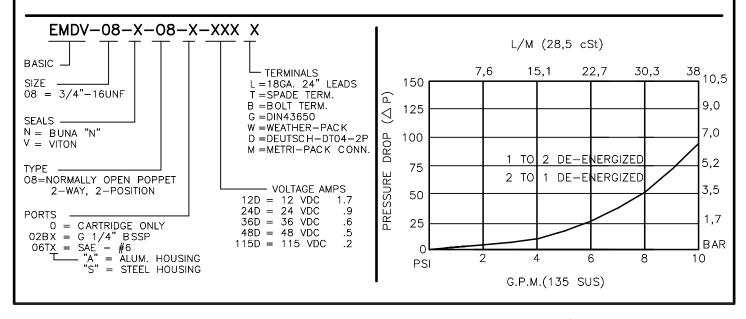
Steel = 35/40 Ft-Lb. [47/54 Nm] Aluminum = 25/30 Ft-Lb. [34/41 Nm]





#### NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-011.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY. 3. FOR "AC" COILS USE RECTIFIED DIN CONNECTOR 20828.





# SOLENOID VALVE NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

#### **DESCRIPTION**

This unit is a NORMALLY OPEN, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

#### **OPERATIONS**

When solenoid coil is de-energized, this valve allows flow between ports 2 and 1 and free reverse flow between ports 1 and 2. When solenoid coil is energized, the poppet in this valve is shifted to block flow between ports 2 and 1 and reverse flow between ports 1 and 2 at a high pressure drop.

### FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.



## SOLENOID VALVE NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

#### SPEC IFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 10.0 GPM [38,5 I/m] See performance chart.

INTERNAL LEAKAGE: 5 drops/min [.25 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE:  $-40^{\circ}$  to  $+175^{\circ}$  F.  $[-40^{\circ}$  to  $+80^{\circ}$  C.]

AMBIENT TEMPERATURE:  $-40^{\circ}$  to  $+122^{\circ}$  F.  $[-40^{\circ}$  to  $+50^{\circ}$  C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEĎIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100%

voltage supplied @ 80% of nominal flow rating.

\* Pull—in: 50 ms

\* Drop-Out: 50 ms

SEAL KIT: SKN-0821 Buna "N'

SKV-0821 Viton

INSTALLATION: No restrictions.

WEIGHT: .90 lb [0.41 kg] cartridge with coil only. VALVE CAVITY: #C0820, See Page 0-011.0.

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