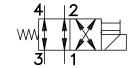
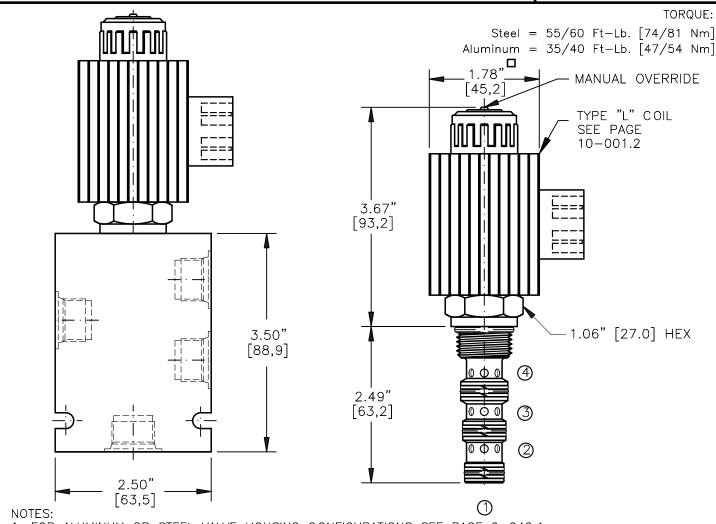
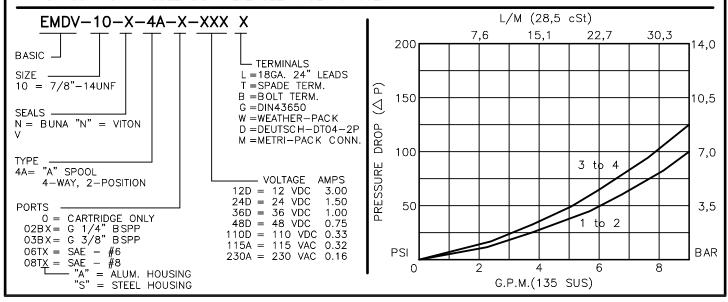


SOLENOID VALVE, 4-WAY, 2-POSITION. DIRECT ACTING, SPOOL TYPE (4/2)





- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-042.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY.
 3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.
 4. FOR SOFT SHIFT SOLENOID VALVE SEE PAGE 10—002.0





SOLENOID VALVE 4-WAY, 2-POSITION, DIRECT ACTING, SPOOL TYPE (4/2)

DESCRIPTION

This unit is a FOUR—WAY, TWO POSITION, cartridge type, spool type, direct acting, screw in type, solenoid operated, directional control valve.

OPFRATIONS

When solenoid coil is de-energized, this valve allows flow between ports 1 and 2, ports 3 and 4. When solenoid coil is energized, the spool in this valve is shifted and allows flow between ports 1 and 4, ports 2 and 3. "This valve shifts in a close center position". Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.



SOLENOID VALVE 4-WAY, 2-POSITION, DIRECT ACTING, SPOOL TYPE (4/2)

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 8.0 GPM [30 I/m] See performance chart.

INTERNAL LEAKAGE: 5cu.in/min [82 cc/m] @ 5,000 PSI (350 Bar) VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE: -40° to $+175^{\circ}$ F. $[-40^{\circ}$ to $+80^{\circ}$ C.]

AMBIENT TEMPERATURE: -40° to $+122^{\circ}$ F. $[-40^{\circ}$ to $+50^{\circ}$ C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating.

voltage supplied @ 80% of non * Pull—in: 50 ms

* Drop-Out: 50 ms

SEAL KIT: SKN-1042 BUNA "N"

SKV-1042 Viton

WEIGHT: 2.01 lb [.91 kg] cartridge with coil only.

VALVE CAVITY: #C1040, See Page 0-042.0.

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