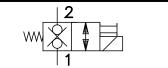
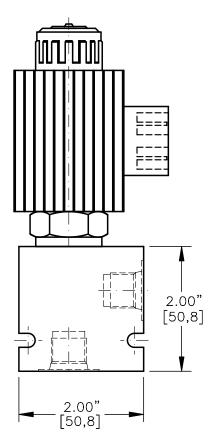


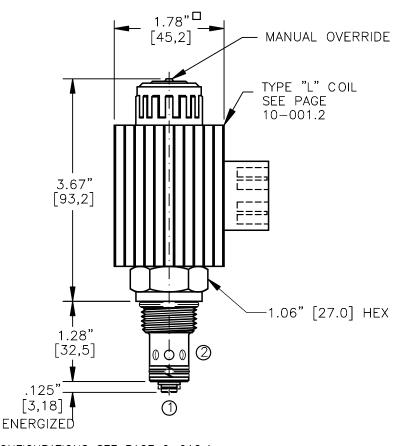
# SOLENOID VALVE, NORMALLY CLOSED. DIRECT ACTING, BALANCED POPPET (2/2)



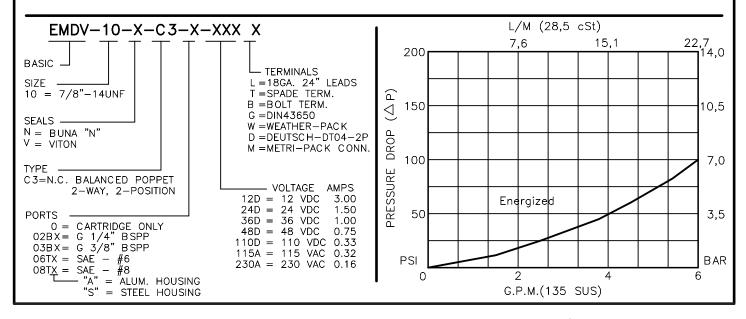
TORQUE:

Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]





- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY.
  3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.
- 4. FOR SOFT SHIFT SOLENOID VALVE SEE PAGE 10-002.0





# SOLENOID VALVE, NORMALLY CLOSED, DIRECT ACTING, BALANCED POPPET (2/2)

#### **DESCRIPTION**

This unit is a NORMALLY CLOSED, TWO POSITION, cartridge type, balanced poppet, direct acting, screw in type, solenoid operated, directional control valve.

#### **OPERATIONS**

When solenoid coil is de-energized, this valve allows no flow from ports 1 to 2 and 2 to 1. When solenoid coil is energized, the spool in this valve is shifted and allows flow from ports 1 to 2 and 2 to 1.

Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

### FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted poppet & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.



## SOLENOID VALVE, NORMALLY CLOSED, DIRECT ACTING, BALANCED POPPET (2/2)

#### SPECIFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 6.0 GPM [22 I/m] See performance chart.

INTERNAL LEAKAGE: 5 drops/min [0.25 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE:  $-40^{\circ}$  to  $+175^{\circ}$  F.  $[-40^{\circ}$  to  $+80^{\circ}$  C.]

AMBIENT TEMPERATURE:  $-40^{\circ}$  to  $+122^{\circ}$  F.  $[-40^{\circ}$  to  $+50^{\circ}$  C.]

Please consult factory for continuously energized or

high ambient temperature application (>122° F [50°C])

OPERATING MEĎIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100%

voltage supplied @ 80% of nominal flow rating.

\* Pull-in: 50 ms \* Drop-Out: 50 ms

SKN-1022 Buna "N" SEAL KIT:

SKV-1022 Viton

INSTALLATION: No restrictions.

WEIGHT: 1.90 lb [0,86 kg] cartridge with coil only.

VALVE CAVITY: #C1020, See Page 0-012.0.

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