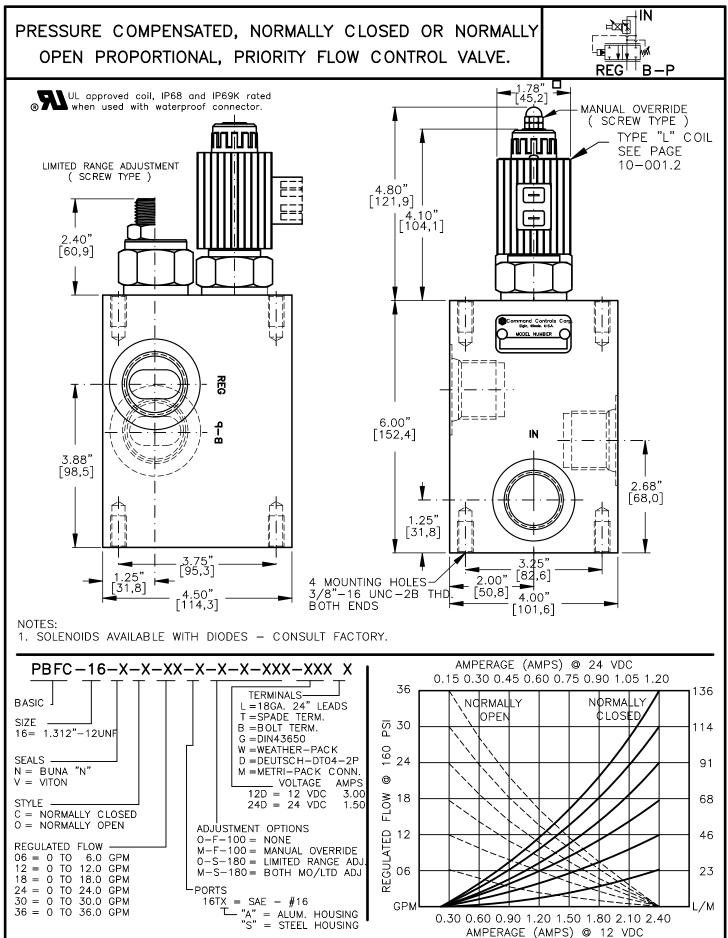
BUCHER hydraulics





PRESSURE COMPENSATED, PROPORTIONAL, PRIORITY FLOW CONTROL VALVE.

DESC RIPTION

This valve is an electro-hydraulic, proportional, priority (By-Pass) type, pressure compensated, hydraulic flow control. Regulated flow normally closed 0 to 36.0 GPM [0 to 136,8 L/M] or normally open 36.0 to 0 GPM [136,8 to 0 L/M] @ 160 PSI DELTA P. is proportional to the current input regardless of load or system pressure. After the priority flow is satisfied the excess flow is diverted to a secondary circuit or to tank. Maximum inlet flow is 50.0 GPM [190,0 L/M].

OPERATIONS

This unit is a direct acting (NO PILOT FLOW), electro—hydraulic, pro—portional, pressure compensated, flow control valve. When the coil is energized the armature moves the metering orifice open or closed against a precision bias spring varying the flow. A pressure compensator spool (HYDROSTAT) modulates the flow at 160 PSI/11,0 Bar delta "P" providing pressure. When current is increased or decreased to the coil; the flow will increase or decrease proportionally.

IN THE EVENT OF POWER FAILURE THE VALVE WILL CLOSE OR OPEN RESPECTIVELY.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient wet — armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All valves are 100% functionally tested.



PRESSURE COMPENSATED, PROPORTIONAL, PRIORITY FLOW CONTROL VALVE.

SPEC IFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar]

PROOF PRESSURE: 10,000 PSI [700 Bar] REGULATED FLOW: 36.0 GPM [136,8 I/m] Max. See performance chart. INTERNAL LEAKAGE: 40 cu.in/min [660 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized. 5000 PSI [350 Bar] = Steel — Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE: The most efficient method to control this valve is with

current control and a 50 Hz dither.

POWER REQUIREMENTS: 12 VDC, Operating current 0.4 to 2.4 AMPS.

24 VDC, Operating current 0.2 to 1.2 AMPS. SEAL KIT: Buna "N": SKN-1622, SKN-1642 VITON: SKV-1622, SKV-1642

INSTALLATION: No restrictions.

WEIGHT: 6.78 lbs [2,54 kg] aluminum body. 9.89 lbs [4,50 kg] steel body.

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