

#### M27x2 • Q<sub>max</sub> 90 l/min (24 GPM) • p<sub>max</sub> 350 bar (5100 PSI)

## **Technical Features**

- > By-pass flow regulator, set flow rate independent of load pressure and temperature changes
- > Adjusted flow rate depends on the orifice area and adjusted differential pressure
- Hardened precision parts
- > High flow capacity
- > Quiet and modulated response to load changes
- Used in meter-in applications
- Wide range of flow rate options
- > In the standard version, the valve is zinc-coated for 240 h protection acc. to ISO 9227

# **Functional Description**

A fixed-orifice, pressure compensated hydraulic flow regulating valve in the form of a screw-in cartridge with variable spring setting. It can be used as a priority flow regulator or a 2-way flow regulator when the by-pass port (2) is blocked.

This valve maintains a constant priority flow from port 1 to port 3 based on the adjustment, regardless of pressure changes downstream on port 3. Excessive flow is directed to port 2.



# Technical Data

Valve size / Cartridge cavity		M27x2 / K3	
Max. inlet flow (port 1)	l/min (GPM)	90 (23.78)	
Nominal flow rates		4	6
Adjustment range	l/min (GPM)	4 - 40 (1.06 - 10.57)	6 - 60 (1.59 - 15.85)
Max. operating pressure	bar (PSI)	350 (5080)	
Fluid temperature range (NBR)	°C (°F)	-20 +90 (-4 +194)	
Mass	kg (lbs)	0.16 (0.35)	

		Datasheet	Туре	
General information		GI_0060	Products and operating conditions	
Valve bodies	In-line mounted	SB_0018	SB-K3*	
Cavity details		SMT_0019	SMT-K3*	
Spare parts		SP_8010		

### **Characteristics** measured at $v = 40 \text{ mm}^2/\text{s}$ (195 SUS)

#### Regulated flow related to input pressure

Measured at constant inlet flow  $Q_1 = 50$  l/min (13.21 GPM)







